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The side-valve  
Flathead engine was  
never able to be as  
sophisticated as an  
overhead valve engine  
and yet it persisted in  
providing boring  
reliability. Harley-  
Davidson understood

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this and in creating the KHK model they fitted that boringly reliable 54 cubic inch Flathead engine with a modern roller bearing crankshaft, sports cams and polished ports.

## **Harley-Davidson Big Twins - The Flathead**

A flathead engine, otherwise sidevalve engine, is an internal combustion engine with its poppet valves

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contained within the engine block, instead of in the cylinder head, as in an overhead valve engine.

Flatheads are an early design concept that has mostly fallen into disuse, but they are currently experiencing a revival in low-revving aero-engines such as the D-Motor.

## **Flathead engine - Wikipedia**

Produced from 1929 to

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1973, the Harley 45 flathead motor powered two-wheeled motorcycles until 1952 and three-wheeled Servi-Cars until 1973. These rugged, reliable V-twin engines were easy to maintain and would continue to run even in the worst of tune. They were simple and efficient, but not particularly powerful in stock trim.

**Harley 45 Flathead -**  
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**Classic Motorcycle  
Build**

The flathead engine saw service in Harley-Davidson motorcycles beginning with the "Sport Model" opposed twin produced from 1919 to 1923, and continuing in 1924 with single cylinder export-model 21ci and 30ci singles and continued in the Servi-Cars until 1973. In the domestic U.S. market, the 45ci DL model (1929 to

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1931) and its technical descendant, the RL model (1932 to 1936), started Harley's side valve tradition in the 45 cubic inch displacement class.

## **Harley-Davidson Flathead - CycleChaos**

Harley Davidson Flathead History. - Harley-Davidson Flathead. Named for its flat-topped, vented cylinder heads, the

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side valve-equipped 45 cubic inch flathead engine debuted in 1929, and the 74 cubic inch V model Big Twin came out in 1930. The Big Twin model was built in part to compete with the 74 cubic inch Indian Chief.

## **Harley-Davidson Big Twins Engines Timeline - Lowbrow Customs**

1929 Harley-Davidson  
Flathead engine By

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1929 the pocket-valve period was ending, when Milwaukee accepted the fact that Indian's flathead engines performed as well or better, and were less expensive...

## **A Brief History of Harley-Davidson's Big Twins**

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Harley-Davidson  
engines Engine: 1900s:  
1910s: 1920s: 1930s:  
1940s: 1950s: 1960s:  
1970s: 1980s: 1990s:  
2000s: 2010s: Light  
engines S 1948-1952  
One-cylinder engines  
27.4" F-head  
1903-1905 26.8" F-

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head 1906-1908 30" F-  
head 1909-1912 35" F-  
head 1913-1918 37" F-  
head 1921-1923 21"  
OHV 1926-1929 21"  
flathead 1926-1934  
30.5" flathead ...

## **Harley-Davidson engine timeline - Wikipedia**

1929-1952 Forty-five  
Flathead (side valve):  
Harley-Davidson's first  
flathead V-twin was a  
small 45-cubic-inch  
motor that preceded its

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flathead Big Twin brother by a year. It proved to be an extremely reliable unit, and enjoyed the longest life span of any motor in Harley history: Not only was it used in motorcycles for over 20 years, it powered the three-wheel Servi-Car from its introduction for 1933 through its final edition in 1973!

**Harley-Davidson**  
*Page 16/25*



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## HowStuffWorks

Harley-Davidson (except in very early models) gives a letter designation for each model family. The W series at the time was the newest incarnation of the 45-cubic-inch (740 cm<sup>3</sup>) flathead motor, and was developed from the earlier R family 1932-1936.L : "high compression", in the usual HD scheme.

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## **Flathead Harley Motorcycles for sale - SmartCycleGuide.c om**

Condition: Used, VIN:  
30DL5928, Mileage: 0,  
Engine: 45 cc, Exterior  
Color: Other Color,  
Interior Color: Other  
Color, Seller Notes:  
1930 Harley-Davidson  
DL 45ci Motorcycle For  
Sale in Carlsbad,  
California 92009 \*\*  
Interested Trades  
Considered \*\*If you are

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searching for an iconic classic that is laced with quality craftsmanship than look no further because this 1930 Harley-Davidson DL 45ci Motorc...

## **Harley Flathead - Motorcycles for Sale Classified Ads ...**

10,500 1940 Harley-Davidson UA Flathead Bobber Chopper This is not a common UL or ULH big twin flathead

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engine, it is an extremely rare UA engine which means its an army issued big twin flathead. The engine was very recently rebuilt by a reputable engine builder. The bike idles and runs very strong and in the little VI frame it rips

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939 Harley-Davidson U  
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Vintage UH UL -  
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1121939 U Model.  
74"/1200cc E...

American Classic  
Motors Zieglerville, PA -  
2,208 mi. away

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Motorcycles - Cycle  
Trader**

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The engine has maybe a thousand miles on it since it was built by Paul Friebus (American Cycle Fabrication). Holder of Bonneville Land Speed record with a 1937 flathead at 180 mph. Here's a link [americancyclefab . com/](http://americancyclefab.com/) Cost of the engine/trans rebuild alone, was over \$6,000.

**Flathead UI  
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- **SmartCycleGuide.com**

This is a World War II Harley-Davidson flathead engine, produced for the US Army as part of the war effort. With a capacity of 45ci (740cc), the engine was standard fitment in the WLA model (along with the Canadian WLC). It featured very low 5:1 compression, allowing the engine to run on low-grade fuel.

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## **Unopened 1942 Harley-Davidson 45 WLA Crate Engine**

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